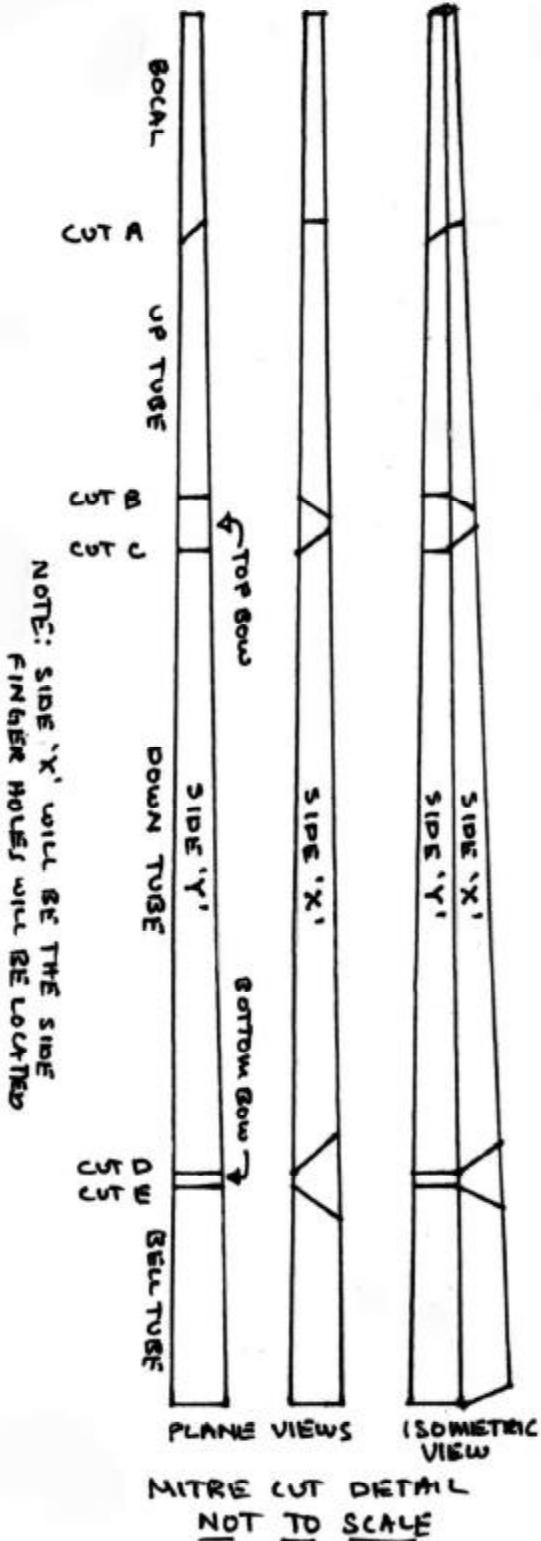
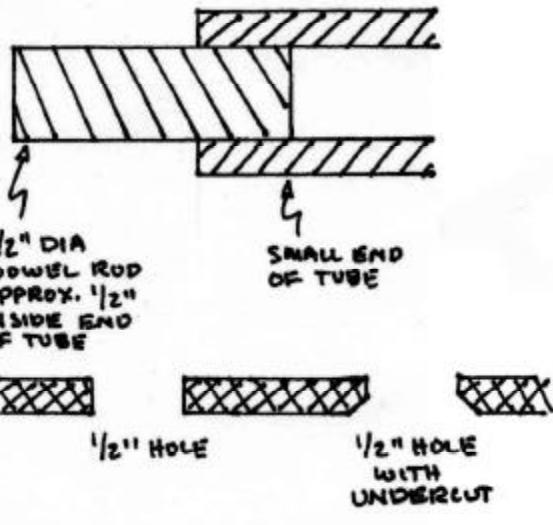


CAUTION: ORIGINAL SERPENT WEBSITE DIAGRAMS SHOW CUT 'A' GOING THE WRONG DIRECTION



NOTE: SIDE 'X' WILL BE THE SIDE
FINGER HOLES WILL BE LOCATED

MOUTHPIECE RECEIVER (TO SCALE)



FINGER-HOLE DETAIL

OUTER JIGS [FROM 6" X 6" SQUARES]

1	1" [2.5 cm] CUTOUT	CORNER HOLES ARE 3/8" DIA. [1 CM DIAM.]
2	1.35" [3.4 cm] "	
3	1.7" [4.3 cm] "	
4	2" [5.2 cm] "	
5	2.4" [6.1 cm] "	
6	2.75" [7 cm] "	
7	3.1" [7.9 cm] "	
8	3.4" [8.7 cm] "	
9	3.8" [9.6 cm] "	

FINGER HOLES

COUNTED STARTING AT SMALL END
+ MEASURED TO CENTER OF HOLE

1	44 5/8" [113.3 cm]
2	46 5/16" [117.6 cm]
3	48" [122.0 cm]
4	60 3/4" [154.3 cm]
5	62 5/8" [159.1 cm]
6	64 3/16" [162.0 cm]

HOLeS ARE DRILLED AT 1/2" [1.3 cm] DIA.
THEN OPENED UP SLIGHTLY AND
UNDERCUT AS SHOWN ABOVE