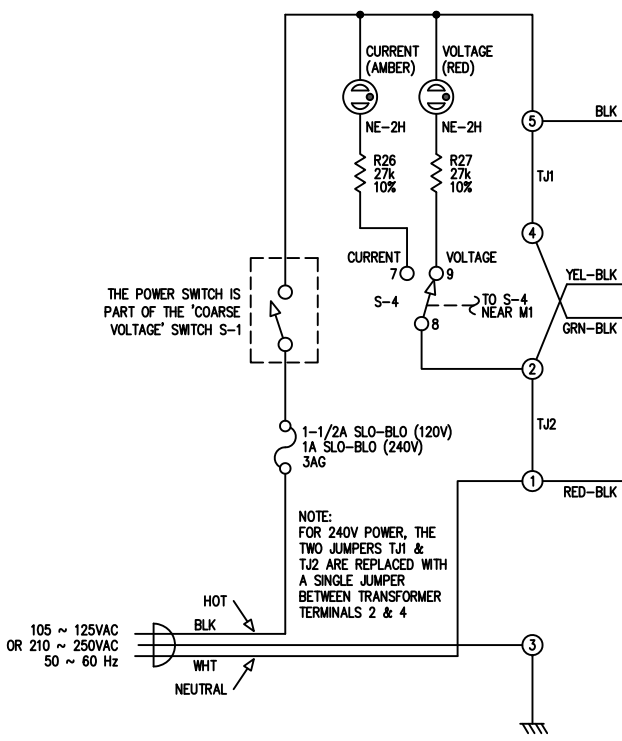


**'D.C. REGULATION' CALIBRATION PROCEDURE (OPTIONAL)**

- USE A 10 OHM RESISTOR RATED FOR AT LEAST 22W, OR AN EQUIVALENT CONSTANT RESISTANCE ELECTRONIC LOAD
- 'COARSE VOLTAGE' S-1 SET TO '15V'
- 'COARSE CURRENT' S-2 SET TO '1.5A'
- 'CURRENT-VOLTAGE' S-4 SET TO 'VOLTAGE'
- 'FINE CURRENT' R5 SET TO FULL CW
- ADJUST 'FINE VOLTAGE' R31 TO ACHIEVE A READING OF 15V ON METER (FULL SCALE READING)
- REMOVE GUARD NUT FROM 'D.C. REGULATION' (DCR) R23
- OBSERVE METER WHILE ALTERNATELY CONNECTING AND DISCONNECTING LOAD FROM SUPPLY OUTPUT TERMINALS; ADJUST DCR TO ACHIEVE NO VOLTAGE READING CHANGES ON METER
- REPLACE GUARD NUT ON DCR



- NOTES:**
- 1) RESISTORS ARE 1/2W UNLESS MARKED DIFFERENTLY. % TOLERANCES ARE SHOWN FOR ALL.
  - 2) ALL POTENTIOMETERS ARE WIRE-WOUND TYPE.
  - 3) THE HEATHKIT MANUAL DOES NOT SPECIFY CAPACITOR VOLTAGES; VOLTAGES SHOWN HERE ARE EITHER AS MARKED ON THE ACTUAL PARTS, OR ARE REASONABLE GUESSES.
  - 4) HEATHKIT PRODUCED MULTIPLE VERSIONS OF THE SCHEMATIC DIAGRAM FOR THE IP-27. THERE ARE SOME SMALL DISCREPANCIES BETWEEN THEM; AN EFFORT HAS BEEN MADE TO HAVE THIS SCHEMATIC BE REPRESENTATIVE OF LATER REVISIONS OF THE PRODUCT.
  - 5) THIS SCHEMATIC INCORPORATES AN ADDITIONAL TWO COMPONENTS WHICH WERE RECOMMENDED BY HEATHKIT AS A RETROFIT; THE IP-27 WAS SUBJECT TO HAVING ITS OUTPUT (SERIES PASS) TRANSISTORS, AND/OR THEIR DRIVER (ERROR AMPLIFIER) TRANSISTOR, DAMAGED IF THE USER CHANGED THE 'COARSE VOLTAGE' SWITCH TOO RAPIDLY THROUGH MULTIPLE POSITIONS, AND THE RETROFITTED COMPONENTS SHUNT THE POTENTIALLY DAMAGING VOLTAGE TRANSIENTS. THIS IS PER HEATHKIT SERVICE BULLETIN IP-27-1, DATED JUNE 1971.
  - 6) THE POSITIONS OF THE 'COARSE VOLTAGE' SWITCH S-1 REPRESENT THE HIGHEST VOLTAGE FOR THE SELECTED RANGE, WITH THE LOWEST VOLTAGE IN THE RANGE BEING ABOUT 6V LOWER, e.g. the '45V' RANGE SPANS ABOUT 39V ~ 45V, OR A BIT HIGHER.
  - 7) THE ROTARY SWITCHES ARE REPRESENTED HERE 'STRAIGHTENED OUT'. THE TOGGLE SWITCH AND THE ROCKER SWITCHES ARE SHOWN HERE USING TRADITIONAL BASIC SYMBOLOLOGY.
  - 8) THE HEATHKIT CODE FOR IDENTIFICATION OF THE SELECTOR SWITCH WAFERS IS AS FOLLOWS: THE PREFIX 'CV' MEANS THAT THE SWITCH WAFER IS PART OF THE 'COARSE VOLTAGE' SWITCH, WHILE THE PREFIX 'CC' MEANS THAT THE SWITCH WAFER IS PART OF THE 'COARSE CURRENT' SWITCH. THE NUMERICAL DIGIT THAT FOLLOWS THE PREFIX REFERS TO THE WAFER, WITH WAFER 1 BEING THE ONE CLOSEST TO THE FRONT PANEL, AND HIGHER WAFER NUMBERS BEING PROGRESSIVELY FURTHER FROM THE FRONT PANEL. THE LETTER SUFFIX 'F' REFERS TO THE FRONT SIDE OF THE WAFER (FRONT BEING CLOSER TO THE FRONT PANEL), 'R' REFERS TO THE REAR SIDE OF THE WAFER, AND 'TR' REFERS TO A WAFER THAT HAS RELATED CONTACT ELEMENTS ON BOTH ITS FRONT AND REAR SIDES.
  - 9) THE IP-27 IS ALMOST ENTIRELY THE SAME CIRCUIT AS THE EARLIER IP-20, EXCEPT WITH A DIFFERENT CASE DESIGN. OTHER DIFFERENCES ARE THAT THE FUNCTIONALITY OF THE 110V AND 68V ZENER DIODES (Z1 & Z3 ON THIS SCHEMATIC) IN THE REFERENCE VOLTAGE SUPPLY OF THE IP-27 WERE HANDLED BY A SINGLE 082 REGULATOR TUBE IN THE IP-20, THE IP-20 DID NOT HAVE TWO TRANSFORMER PRIMARY WINDINGS TO ALLOW 120V & 240V OPERATION, COMPONENT DESIGNATIONS WERE ENTIRELY DIFFERENT, THE NUMBERING OF SWITCH TERMINALS WAS DIFFERENT, AND THE IP-20 DID NOT HAVE THE TWO NEON INDICATORS (AND ASSOCIATED RESISTORS) TO HIGHLIGHT WHETHER THE METER WAS IN CURRENT OR VOLTAGE MODE. COMPONENT VALUES ARE THE SAME BETWEEN THE TWO MODELS. THE AUTHOR OF THIS SCHEMATIC HAS ALSO PREPARED A SEPARATE IP-20 SCHEMATIC.
  - 10) THIS SCHEMATIC WAS DRAWN, USING AUTOCAD, AS A MEANS TO GET A LEGIBLE AND MORE EASILY UNDERSTANDABLE SCHEMATIC FOR THE HEATHKIT IP-27. AN EFFORT HAS BEEN MADE TO SIZE AND SCALE COMPONENTS AND TEXT FOR THE LARGEST AND BEST VISIBILITY AND LEGIBILITY WHILE STILL FITTING ON A NORMAL 11 X 17" SHEET OF PAPER. ALL COMPONENT VALUES AND DESIGNATIONS, TERMINALS, AND WIRE COLORS ARE SHOWN AS VERIFIED BY EXAMINATION OF A BUILT AND WORKING IP-27 POWER SUPPLY.
  - 11) THE COPYRIGHT HOLDER HEREBY GIVES PERMISSION TO FREELY DISTRIBUTE THIS DOCUMENT, AS LONG AS NO ALTERATIONS ARE MADE AND CREDIT IS GIVEN, ALONG WITH THE COPYRIGHT NOTICE.

